

ZHCSAA0-SEPTEMBER 2012



# 具有 5.5µA 静态电流的低输入电压, 0.7V 升压转换器

查询样品: TPS61222-EP

### 特性

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- 在典型工作条件下效率高达 95%
- 5.5µA 静态电流
- 在输入电压为 0.7V 时启动进入负载

RUMENTS

- 运行输入电压范围为 0.7V 至 5.5V
- 停机期间具有导通功能
- 最小开关电流为 200mA
- 保护特性:
  - 输出过压
  - 过热
  - 输入欠压闭锁
- 固定输出电压版本
- 小型 6 引脚 SC-70 封装

### 应用范围

- 电池供电型应用
  - 1至3节碱性电池、镍镉电池 (NiCd) 或者镍氢 电池 (NiMH)
  - 1 节锂离子或者锂离子一次性电池
- 太阳能或者燃料供电类应用
- 消费类及便携式医疗产品
- 个人护理产品
- 白色或者状态发光二极管 (LED)
- 智能电话

## 支持国防、航空航天、和医疗应用

- 受控基线
- 一个组装和测试场所
- 一个制造场所
- 支持军用(-55°C 至 125°C) 温度范围(1)
- 延长的产品生命周期
- 延长的产品变更通知
- 产品可追溯性
- (1) 可定制工作温度范围

## 说明

TLV61222 为通过单节、双节、或者三节碱性, NiCd 或者 NiMH, 或单节锂离子或者锂聚合物电池供电的产品提供 电源解决方案。 可实现的输出电流取决于输入输出电压比。 升压转换器建立在采用同步整流的磁滞控制器拓扑基 础之上,能够以最少的静态电流实现最高的效率。可通过一个外部电阻分压器对此可调版本的输出电压进行设定, 或者可将此电压内部设定为一个固定值。 此转换器可由一个特定的使能引脚关闭。 关闭时,电池消耗降至最低。 该器件采用 2mm x 2mm 6 引脚 SC-70 封装 (DCK) 以支持最小电路布局尺寸。



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

### **AVAILABLE DEVICE OPTIONS**(1)

$T_J$	PACKAGE Marking	PACKAGE <sup>(2)</sup>	PART NUMBER	VID NUMBER	
–55°C to 125°C	-55°C to 125°C SHL		TPS61222MDCKTEP	V62/12603-01XE	

1) Contact the factory to check availability of other fixed output voltage versions.

(2) For the most current package and ordering information, see the Package Option Addendum at the end of this document, or see the TI website at www.ti.com.

### **ABSOLUTE MAXIMUM RATINGS**

over operating free-air temperature range (unless otherwise noted)(1)

			UNIT
$V_{IN}$	Input voltage range on VIN, L, VOUT, EN, FB	-0.3 to 7.5	V
$T_J$	Operating junction temperature range	-55 to 145	°C
T <sub>stg</sub>	Storage temperature range	-65 to 150	°C
	Human Body Model (HBM) <sup>(2)</sup>	2	kV
ESD	Machine Model (MM) <sup>(2)</sup>	200	V
	Charged Device Model (CDM) <sup>(2)</sup>	1.5	kV

Stresses beyond those listed under Absolute Maximum Ratings may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under Recommended Operating Conditions is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

(2) ESD testing is performed according to the respective JESD22 JEDEC standard.

### THERMAL INFORMATION

		TPS61222	
	THERMAL METRIC <sup>(1)</sup>	DCK	UNITS
		6 PINS	
$\theta_{JA}$	Junction-to-ambient thermal resistance (2)	231.2	
$\theta_{JCtop}$	Junction-to-case (top) thermal resistance (3)	61.8	
$\theta_{JB}$	Junction-to-board thermal resistance (4)	78.8	90044
ΨЈТ	Junction-to-top characterization parameter <sup>(5)</sup>	2.2	°C/W
ΨЈВ	Junction-to-board characterization parameter <sup>(6)</sup>	78	
$\theta_{JCbot}$	Junction-to-case (bottom) thermal resistance (7)	N/A	

- (1) 有关传统和新的热 度量的更多信息,请参阅*IC 封装热度量*应用报告, <mark>SPRA953</mark>。
- (2) 在 JESD51-2a 描述的环境中,按照 JESD51-7 的指定,在一个 JEDEC 标准高 K 电路板上进行仿真,从而获得自然 对流条件下的结至环境热阻。
- (3) 通过在封装顶部模拟一个冷板测试来获得结至芯片外壳(顶部)的热阻。 不存在特定的 JEDEC 标准测试,但 可在 ANSI SEMI 标准 G30-88 中能找到内容接近的说明。
- 4) 按照 JESD51-8 中的说明,通过 在配有用于控制 PCB 温度的环形冷板夹具的环境中进行仿真,以获得结板热阻。
- (5) 结至顶部特征参数, ψ<sub>JT</sub>,估算真实系统中器件的结温,并使用 JESD51-2a(第 6 章和第 7 章)中 描述的程序从仿真数据中 提取出该参数以便获得 θ<sub>JA</sub>。
- (6) 结至电路板特征参数, ψ<sub>JB</sub>,估算真实系统中器件的结温,并使用 JESD51-2a(第 6 章和第 7 章)中 描述的程序从仿真数据中 提取出该 参数以便获得 θ<sub>JA</sub> 。
- (7) 通过在外露(电源)焊盘上进行冷板测试仿真来获得结至芯片外壳(底部)热阻。不存在特定的 JEDEC标准测试,但可在 ANSI SEMI标准 G30-88 中能找到内容接近的说明。

### RECOMMENDED OPERATING CONDITIONS

		MIN	NOM MAX	UNIT
$V_{IN}$	Supply voltage at VIN	0.7	5.5	V
$T_{J}$	Operating free air temperature range	-55	125	°C

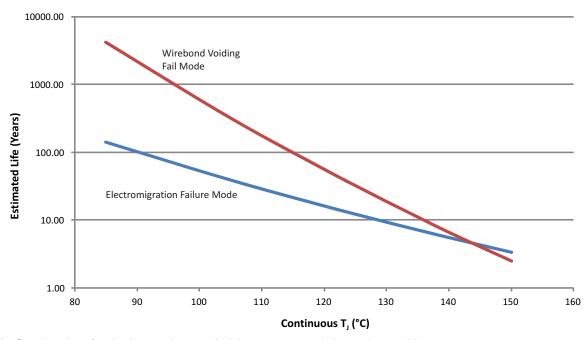
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## **ELECTRICAL CHARACTERISTICS**

 $T_J = -55^{\circ}\text{C}$  to 125°C,  $T_J = T_A$  and over recommended input voltage range (typical at an ambient temperature range of 25°C) (unless otherwise noted)

DC/DC STA	GE						
	PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
V <sub>IN</sub>	Input voltage rang	ge		0.7		5.5	V
V <sub>IN</sub>	Minimum input vo	oltage at startup	$R_{Load} \ge 150 \Omega$			0.7	V
V <sub>OUT</sub>	Output voltage (5	5 V)	V <sub>IN</sub> < V <sub>OUT</sub>	4.8	5	5.19	V
I <sub>LH</sub>	Inductor current ripple				200		mA
I <sub>SW</sub>	Switch current limit		V <sub>OUT</sub> = 5 V, V <sub>IN</sub> = 1.2 V	200	400		mA
R <sub>DSon_HSD</sub>	Rectifying switch on resistance		V <sub>OUT</sub> = 5 V		700		mΩ
R <sub>DSon_LSD</sub>	Main switch on resistance		V <sub>OUT</sub> = 5 V		550		mΩ
	Line regulation		V <sub>IN</sub> < V <sub>OUT</sub>		0.5		%
	Load regulation		V <sub>IN</sub> < V <sub>OUT</sub>		0.5		%
	Quiescent	V <sub>IN</sub>	1 0 10 5		0.5	1.4	μΑ
IQ	current	V <sub>OUT</sub>	$I_O = 0 \text{ mA}, V_{EN} = V_{IN} = 1.2 \text{ V}, V_{OUT} = 5 \text{ V}$		5	8.5	μΑ
I <sub>SD</sub>	Carrent		V <sub>EN</sub> = 0 V, V <sub>IN</sub> = 1.2 V, V <sub>OUT</sub> ≥ V <sub>IN</sub>		0.2	0.96	μΑ
I <sub>LKG_L</sub>			$V_{EN} = 0 \text{ V}, V_{IN} = 1.2 \text{ V}, V_{L} = 1.2 \text{ V}, V_{OUT} \ge V_{IN}$		0.01	0.3	μΑ
I <sub>EN</sub>	EN input current		Clamped on GND or V <sub>IN</sub> (V <sub>IN</sub> < 1.5 V)		0.005	0.13	μΑ

CONTROL STAGE									
	PARAMETER	TEST CONDITIONS	MIN	TYP	MAX	UNIT			
V <sub>IL</sub>	EN input low voltage	V <sub>IN</sub> ≤ 1.5 V			0.15 × V <sub>IN</sub>	V			
V <sub>IH</sub>	EN input high voltage	V <sub>IN</sub> ≤ 1.5 V	$0.8 \times V_{IN}$			V			
$V_{IL}$	EN input low voltage	5 V > V <sub>IN</sub> > 1.5 V			0.34	V			
V <sub>IH</sub>	EN input high voltage	5 V > V <sub>IN</sub> > 1.5 V	1.28			V			
V <sub>UVLO</sub>	Undervoltage lockout threshold for turn off	V <sub>IN</sub> decreasing		0.5	0.72	V			
	Overvoltage protection threshold		5.5		7.5	V			
	Overtemperature protection			140		°C			
	Overtemperature hysteresis			20		°C			

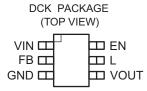


- (1) See data sheet for absolute maximum and minimum recommended operating conditions.
- (2) Silicon operating life design goal is 10 years at 105°C junction temperature (does not include package interconnect life).
- (3) Enhanced plastic product disclaimer applies.

Figure 1. TPS61222-EP Operating Life Derating Chart



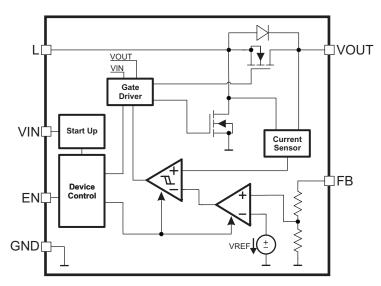
## **PIN ASSIGNMENTS**



## **Terminal Functions**

TERM	INAL	I/O	DESCRIPTION				
NAME	NO.	1/0	DESCRIPTION				
EN	6	I	Enable input (1: enabled, 0: disabled). Must be actively tied high or low.				
FB	2	I	Voltage feedback of adjustable version. Must be connected to V <sub>OUT</sub> at fixed output voltage versions.				
GND	3		Control / logic and power ground				
L	5	I	Connection for Inductor				
VIN	1	I	Boost converter input voltage				
VOUT	4	0	Boost converter output voltage				

## **FUNCTIONAL BLOCK DIAGRAM**



# TEXAS INSTRUMENTS

## PARAMETER MEASUREMENT INFORMATION

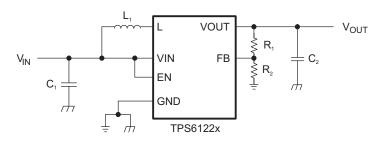


Table 1. List of Components<sup>(1)</sup>

COMPONENT REFERENCE	PART NUMBER	MANUFACTURER	VALUE
C <sub>1</sub>	GRM188R60J106ME84D	Murata	10 μF, 6.3V. X5R Ceramic
C <sub>2</sub>	GRM188R60J106ME84D	Murata	10 μF, 6.3V. X5R Ceramic
L <sub>1</sub>	EPL3015-472MLB	Coilcraft	4.7 µH
R <sub>1</sub> , R <sub>2</sub>			adjustable version: Values depending on the programmed output voltage
			fixed version: $R_1$ = 0 $\Omega$ , $R_2$ not used

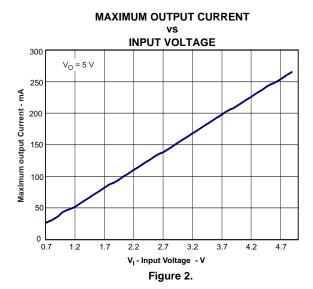
(1) Design was tested using these components at 25°C ambient temperature.

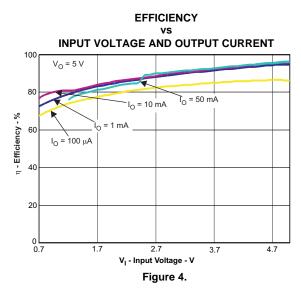


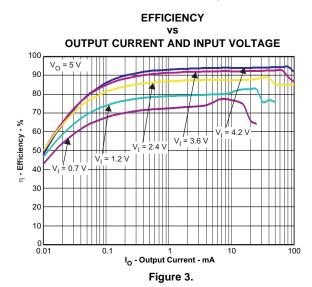
### **TYPICAL CHARACTERISTICS**

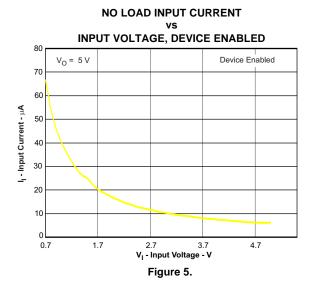
## **Table of Graphs**

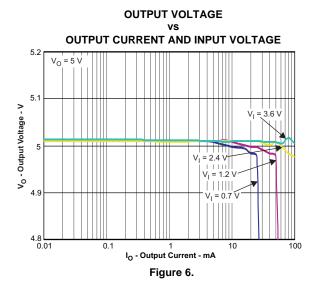
		FIGURE
Maximum Output Current	vs Input Voltage	Figure 2
Efficiency	vs Output Current, V <sub>IN</sub> = [0.7 V; 1.2 V; 2.4V; 3.6 V; 4.2 V]	Figure 3
Efficiency	vs Input Voltage, I <sub>OUT</sub> = [100 uA; 1 mA; 10 mA; 50 mA]	Figure 4
Input Current	at No Output Load, Device Enabled	Figure 5
Output Voltage	vs Output Current, V <sub>IN</sub> = [0.7 V; 1.2 V; 2.4 V; 3.6 V]	Figure 6
Waveforms	Load Transient Response, V <sub>IN</sub> = 2.4 V, I <sub>OUT</sub> = 14 mA to 126 mA	Figure 7
vvaveiorms	Line Transient Response, $V_{IN}$ = 2.8 V to 3.6 V, $R_{LOAD}$ = 100 $\Omega$	Figure 8











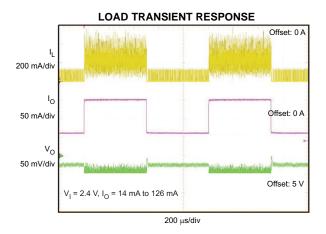


Figure 7.

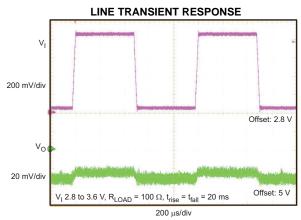


Figure 8.

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### DETAILED DESCRIPTION

### **OPERATION**

The TPS61222 is a high performance, high efficient switching boost converter. To achieve high efficiency the power stage is realized as a synchronous boost topology. For the power switching two actively controlled low R<sub>DSon</sub> power MOSFETs are implemented.

### **CONTROLLER CIRCUIT**

The device is controlled by a hysteretic current mode controller. This controller regulates the output voltage by keeping the inductor ripple current constant in the range of 200 mA and adjusting the offset of this inductor current depending on the output load. In case the required average input current is lower than the average inductor current defined by this constant ripple the inductor current gets discontinuous to keep the efficiency high at low load conditions.

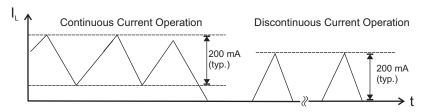


Figure 9. Hysteretic Current Operation

The output voltage V<sub>OUT</sub> is monitored via the feedback network which is connected to the voltage error amplifier. To regulate the output voltage, the voltage error amplifier compares this feedback voltage to the internal voltage reference and adjusts the required offset of the inductor current accordingly. At fixed output voltage versions an internal feedback network is used to program the output voltage, at adjustable versions an external resistor divider needs to be connected.

The self oscillating hysteretic current mode architecture is inherently stable and allows fast response to load variations. It also allows using inductors and capacitors over a wide value range.

### **Device Enable and Shutdown Mode**

The device is enabled when EN is set high and shut down when EN is low. During shutdown, the converter stops switching and all internal control circuitry is turned off. In this case the input voltage is connected to the output through the back-gate diode of the rectifying MOSFET. This means that there always will be voltage at the output which can be as high as the input voltage or lower depending on the load.

### Startup

After the EN pin is tied high, the device starts to operate. In case the input voltage is not high enough to supply the control circuit properly a startup oscillator starts to operate the switches. During this phase the switching frequency is controlled by the oscillator and the maximum switch current is limited. As soon as the device has built up the output voltage to about 1.8V, high enough for supplying the control circuit, the device switches to its normal hysteretic current mode operation. The startup time depends on input voltage and load current.

### **Operation at Output Overload**

If in normal boost operation the inductor current reaches the internal switch current limit threshold the main switch is turned off to stop further increase of the input current.

In this case the output voltage will decrease since the device can not provide sufficient power to maintain the set output voltage.

If the output voltage drops below the input voltage the backgate diode of the rectifying switch gets forward biased and current starts flow through it. This diode cannot be turned off, so the current finally is only limited by the remaining DC resistances. As soon as the overload condition is removed, the converter resumes providing the set output voltage.



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### Undervoltage Lockout

An implemented undervoltage lockout function stops the operation of the converter if the input voltage drops below the typical undervoltage lockout threshold. This function is implemented in order to prevent malfunctioning of the converter.

### **Overvoltage Protection**

If, for any reason, the output voltage is not fed back properly to the input of the voltage amplifier, control of the output voltage will not work anymore. Therefore an overvoltage protection is implemented to avoid the output voltage exceeding critical values for the device and possibly for the system it is supplying. For this protection the TPS61222 output voltage is also monitored internally. In case it reaches the internally programmed threshold of 6.5 V typically the voltage amplifier regulates the output voltage to this value.

If the TPS61222 is used to drive LEDs, this feature protects the circuit if the LED fails.

### **Overtemperature Protection**

The device has a built-in temperature sensor which monitors the internal IC junction temperature. If the temperature exceeds the programmed threshold (see electrical characteristics table), the device stops operating. As soon as the IC temperature has decreased below the programmed threshold, it starts operating again. To prevent unstable operation close to the region of overtemperature threshold, a built-in hysteresis is implemented.

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### APPLICATION INFORMATION

### **DESIGN PROCEDURE**

The TPS61222 DC/DC converter is intended for systems powered by a single cell battery to up to three Alkaline, NiCd or NiMH cells with a typical terminal voltage between 0.7 V and 5.5 V. It can also be used in systems powered by one-cell Li-Ion or Li-Polymer batteries with a typical voltage between 2.5 V and 4.2 V. Additionally, any other voltage source with a typical output voltage between 0.7 V and 5.5 V can be used with the TPS61222.

## **Programming the Output Voltage**

### Output voltage

The output voltage is set by a resistor divider internally. The FB pin is used to sense the output voltage. To configure the fixed output devices properly, the FB pin needs to be connected directly to VOUT as shown in Figure 10.

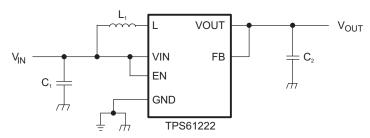


Figure 10. Typical Application Circuit

### Inductor Selection

To make sure that the TPS61222 can operate, a suitable inductor must be connected between pin VIN and pin L. Inductor values of 4.7 µH show good performance over the whole input and output voltage range.

Choosing other inductance values affects the switching frequency f proportional to 1/L as shown in Equation 1.

$$L = \frac{1}{f \times 200 \text{ mA}} \times \frac{V_{IN} \times (V_{OUT} - V_{IN})}{V_{OUT}}$$
(1)

Choosing inductor values higher than 4.7 µH can improve efficiency due to reduced switching frequency and therefore with reduced switching losses. Using inductor values below 2.2 µH is not recommended.

Having selected an inductance value, the peak current for the inductor in steady state operation can be calculated. Equation 2 gives the peak current estimate.

$$I_{L,MAX} = \begin{cases} \frac{V_{OUT} \times I_{OUT}}{0.8 \times V_{IN}} + 100 \text{ mA}; & \text{continous current operation} \\ 200 \text{ mA}; & \text{discontinuous current operation} \end{cases}$$
(2)

For selecting the inductor this would be the suitable value for the current rating. It also needs to be taken into account that load transients and error conditions may cause higher inductor currents.

Equation 3 provides an easy way to estimate whether the device will work in continuous or discontinuous operation depending on the operating points. As long as the inequation is true, continuous operation is typically established. If the inequation becomes false, discontinous operation is typically established.

$$\frac{V_{\text{OUT}} \times I_{\text{OUT}}}{V_{\text{IN}}} > 0.8 \times 100 \text{ mA}$$
(3)



TEXAS INSTRUMENTS

The following inductor series from different suppliers have been used with TPS61222 converters:

Table 2. List of Inductors (1)

VENDOR	INDUCTOR SERIES
Coilcraft	EPL3015
Coliciali	EPL2010
Murata	LQH3NP
Tajo Yuden	NR3015
Wurth Elektronik	WE-TPC Typ S

 Design was tested using these components at 25°C ambient temperature.

## **Capacitor Selection**

### Input Capacitor

At least a 10-µF input capacitor is recommended to improve transient behavior of the regulator and EMI behavior of the total power supply circuit. A ceramic capacitor placed as close as possible to the VIN and GND pins of the IC is recommended.

## **Output Capacitor**

For the output capacitor  $C_2$ , it is recommended to use small ceramic capacitors placed as close as possible to the VOUT and GND pins of the IC. If, for any reason, the application requires the use of large capacitors which can not be placed close to the IC, the use of a small ceramic capacitor with an capacitance value of around  $2.2\mu F$  in parallel to the large one is recommended. This small capacitor should be placed as close as possible to the VOUT and GND pins of the IC.

A minimum capacitance value of 4.7  $\mu$ F should be used, 10  $\mu$ F are recommended. If the inductor value exceeds 4.7  $\mu$ H, the value of the output capacitance value needs to be half the inductance value or higher for stability reasons, see Equation 4.

$$C_2 \ge \frac{L}{2} \times \frac{\mu F}{\mu H} \tag{4}$$

The TPS61222 is not sensitive to the ESR in terms of stability. Using low ESR capacitors, such as ceramic capacitors, is recommended anyway to minimize output voltage ripple. If heavy load changes are expected, the output capacitor value should be increased to avoid output voltage drops during fast load transients.

## **Layout Considerations**

As for all switching power supplies, the layout is an important step in the design, especially at high peak currents and high switching frequencies. If the layout is not carefully done, the regulator could show stability problems as well as EMI problems. Therefore, use wide and short traces for the main current path and for the power ground paths. The input and output capacitor, as well as the inductor should be placed as close as possible to the IC.

The feedback divider should be placed as close as possible to the control ground pin of the IC. To lay out the ground, it is recommended to use short traces as well, separated from the power ground traces. This avoids ground shift problems, which can occur due to superimposition of power ground current and control ground current. Assure that the ground traces are connected close to the device GND pin.

### THERMAL INFORMATION

Implementation of integrated circuits in low-profile and fine-pitch surface-mount packages typically requires special attention to power dissipation. Many system-dependent issues such as thermal coupling, airflow, added heat sinks and convection surfaces, and the presence of other heat-generating components affect the power-dissipation limits of a given component.



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Three basic approaches for enhancing thermal performance are listed below.

- Improving the power-dissipation capability of the PCB design
- Improving the thermal coupling of the component to the PCB
- Introducing airflow in the system

For more details on how to use the thermal parameters in the dissipation ratings table please check the Thermal Characteristics Application Note (SZZA017) and the IC Package Thermal Metrics Application Note (SPRA953).

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### PACKAGING INFORMATION

Orderable part number	Status	Material type	Package   Pins	Package qty   Carrier	<b>RoHS</b> (3)	Lead finish/ Ball material	MSL rating/ Peak reflow	Op temp (°C)	Part marking (6)
TPS61222MDCKTEP	Active	Production	SC70 (DCK)   6	250   SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-55 to 145	SHL
TPS61222MDCKTEP.A	Active	Production	SC70 (DCK)   6	250   SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-55 to 145	SHL
V62/12603-01XE	Active	Production	SC70 (DCK)   6	250   SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-55 to 145	SHL

<sup>(1)</sup> Status: For more details on status, see our product life cycle.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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#### OTHER QUALIFIED VERSIONS OF TPS61222-EP:

Catalog: TPS61222

<sup>(2)</sup> Material type: When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

<sup>(3)</sup> RoHS values: Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

<sup>(4)</sup> Lead finish/Ball material: Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

<sup>(5)</sup> MSL rating/Peak reflow: The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

<sup>(6)</sup> Part marking: There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.



## **PACKAGE OPTION ADDENDUM**

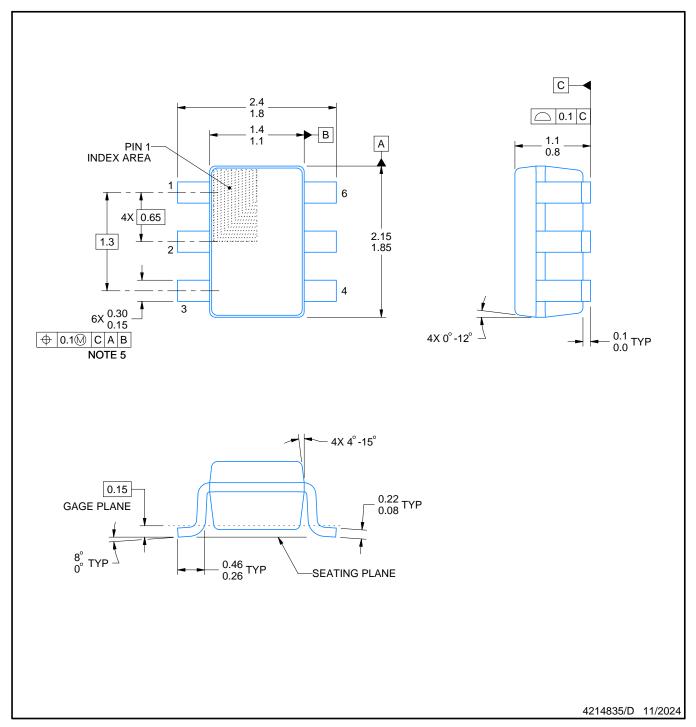
www.ti.com 11-Nov-2025

NOTE: Qualified Version Definitions:

 $_{\bullet}$  Catalog - TI's standard catalog product



SMALL OUTLINE TRANSISTOR



### NOTES:

- 1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.

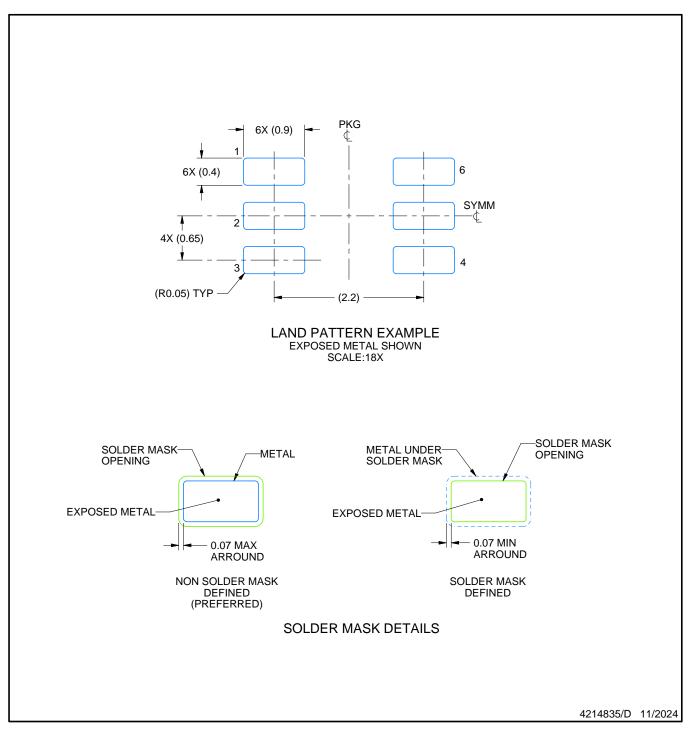
  2. This drawing is subject to change without notice.

  3. Body dimensions do not include mold flash or protrusion. Mold flash and protrusion shall not exceed 0.15 per side.

  4. Falls within JEDEC MO-203 variation AB.



SMALL OUTLINE TRANSISTOR



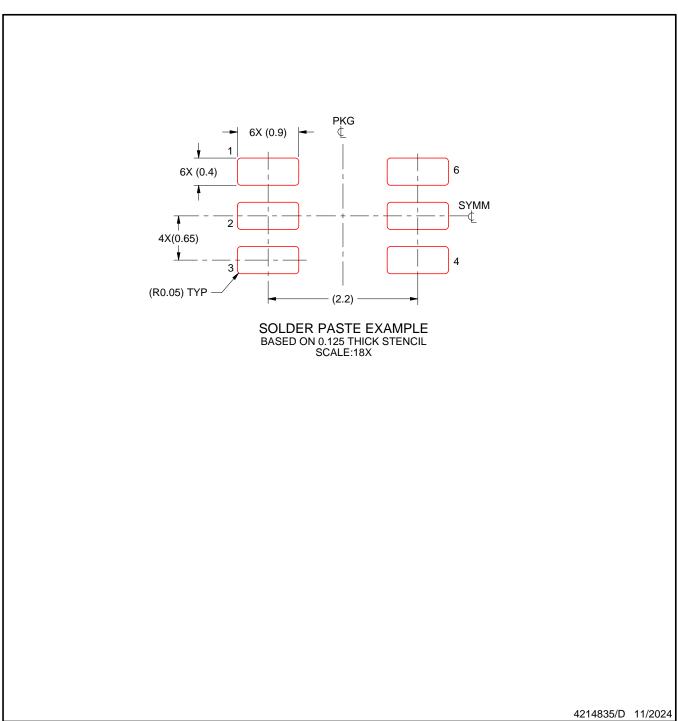
NOTES: (continued)

5. Publication IPC-7351 may have alternate designs.

6. Solder mask tolerances between and around signal pads can vary based on board fabrication site.



SMALL OUTLINE TRANSISTOR



NOTES: (continued)

- 7. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
- 8. Board assembly site may have different recommendations for stencil design.



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