

Texas Instruments
EVM Test Procedure

AUIDO-OPA1632EVM Test Procedure

Rev. 1.0
12/5/2017

1. GENERAL

1.1. PURPOSE

- 1.1.1. To provide detailed instructions for testing AUIDO-OPA1632EVM (TIDA-01359)EVM Modules

1.2. SCOPE

- 1.2.1. Covers complete instructions for testing AUIDO-OPA1632EVM (TIDA-01359)EVM Modules
- 1.2.2.

1.3. REFERENCE DOCUMENTATION

- 1.3.1. Schematic AUIDO-OPA1632EVM
- 1.3.2. Users Guide TIDUD13

Note: Please do not put references to revision letters of documents in the test procedure. This will only cause extra work when docs change.

1.4. MATERIALS

- 1.4.1. Test Log attached to end of this procedure.

1.5. DEFINITIONS

Add definitions of terms as required

- 1.5.1. DMM is reference to Digital Multimeters
- 1.5.2. LED Load is reference to boards with mounted LEDs
- 1.5.3. UUT is reference to Unit under Test
- 1.5.4. EVM is reference to Evaluation Module assembly, in this case the UUT
- 1.5.5. "Hi Voltage" is defined as DC voltages > 75V and AC voltages > 50 volts (RMS)

2. SAFETY

- 2.1. Safety Glasses are to be worn.
- 2.2. This test must be performed by qualified personnel trained in electronics theory and understand the risks and hazards of the assembly to be tested.
- 2.3. ESD precautions must be followed while handling electronic assemblies while performing this test.
- 2.4. Precautions should be observed to avoid touching areas of the assembly that may get hot or present a shock hazard during testing.

2.5. NO ESD wrist strap shall be worn for Hi Voltage testing (=>50 Vrms or =>75 VDC) use Ionizer.

3. QUALITY

- 3.1. Test data or reports shall be made available upon request by Texas Instruments.

4. APPAREL

- 4.1. Electrostatic smock
- 4.2. Electrostatic Gloves or finger cots

- 4.3. Safety Glasses
- 4.4. Ground ESD wrist strap

5. EQUIPMENT

- AUIDO-OPA1632EVM (TIDA-01359)
- Power supply: +12VDC
- Two RCA cables wired to a BNC connector
- Oscilloscope and two scope probes
- Signal generator or function generator:

5.1. Specify any software needed for testing

6. **EQUIPMENT
SETUP**

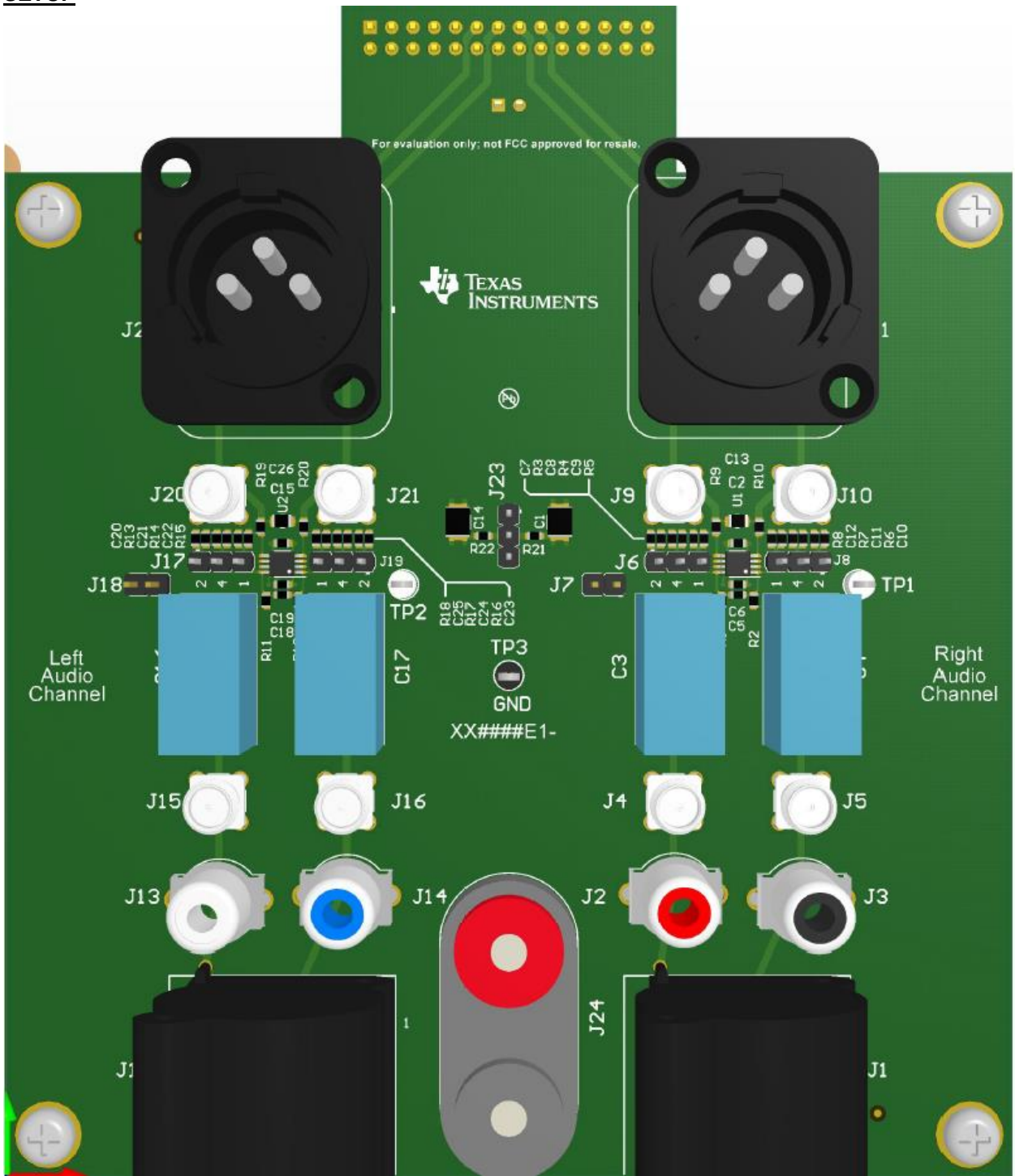


Figure 1 AUIDO-OPA1632EVM Connection Top View

- 6.1. Remove the AUIDO-OPA1632EVM from ESD bag and orient the board as shown in figure 1.
- 6.2. Remove the AUIDO-OPA1632EVM from ESD bag and orient the board as shown in figure 1.
- 6.3. Verify that the shunting block for jumper J23 is installed on the bottom two pins.

- 6.4. Verify that the shorting blocks for jumpers J6, J8, J17 and J19 are installed on the pins labelled 1 and 4 on the top silkscreen below each jumper.
- 6.5. Verify that no shorting block is installed on jumpers J7 and J18.
- 6.6. Set the power supply to 12V and the current limit to 100mA. Turn off or disable the power supply.
- 6.7. Connect the power supply through an ammeter to the AUIDO-OPA1632EVM J24 connector using banana cables from the power supply and ammeter.
- 6.8. Connect +12V from the supply to the ammeter positive input. Connect the ammeter negative input to the red banana jack of J24.
- 6.9. Connect power supply ground to the black banana jack of J24.
- 6.10. Set the signal or function generator to generate a sinewave with 10 kHz frequency and 10 Vpp output. Disable the output of the generator.
- 6.11. Set two channels of an oscilloscope to AC input, 2V/div, and 20 μ sec per division with either channel as a trigger source and with a trigger level at 0V.

7. **PROCEDURE**

- 7.1. Complete the hardware set above.
- 7.2. Connect the BNC output of the generator to the right audio channel of the AUIDO-OPA1632EVM using two RCA cables.
 - 7.2.1. Connect the center BNC conductor to the center conductor of one RCA cable and connect the shield of that RCA cable to the BNC shield. Insert the RCA plug on the opposite end of this cable into J2 of the AUIDO-OPA1632EVM.
 - 7.2.2. Connect the center conductor and shield of the second RCA cable to the shield of the generator's BNC output. Insert the RCA plug on the opposite end of the second cable into J3 of the AUIDO-OPA1632EVM.
- 7.3. Connect two oscilloscope probes to the two channels of the oscilloscope set-up in step 8 above. Connect the two probe grounds to the AUIDO-OPA1632EVM test point TP3 and the probe tips to the center conductors of J9 and J10, respectively.
- 7.4. Turn on or enable the power supply and verify that the current is between 22 mA and 35 mA.
- 7.5. If the current is outside these limits, the board is bad. Discontinue testing this board.
- 7.6. Enable the output of the generator.
- 7.7. The oscilloscope should show two 10 Vpp sine waves that are 180° out of phase. The sine waves should not appear distorted due to clipping.
- 7.8. If the amplitude of either sinewave is not between 9.8 V and 10.2 V or if visible clipping at the peaks is observed, the board is bad.
- 7.9. Disable the generator output and then disable or turn off the power supply.
- 7.10. Move the RCA plugs from J2 and J3 to J13 and J14, respectively.
- 7.11. Move the two oscilloscope probe tips from the center conductors of J9 and J10 to the center conductors of J20 and J21, respectively.
- 7.12. Enable or turn on the power supply and then enable the generator output.
- 7.13. The oscilloscope should show two 10 Vpp sine waves that are 180° out of phase. The sine waves should not appear distorted due to clipping at the peaks.
- 7.14. If the amplitude of either sinewave is not between 9.8 V and 10.2 V or if visible clipping at the peaks is observed, the board is bad.
- 7.15. Disconnect all cables and insert the AUIDO-OPA1632EVM in the antistatic bag.

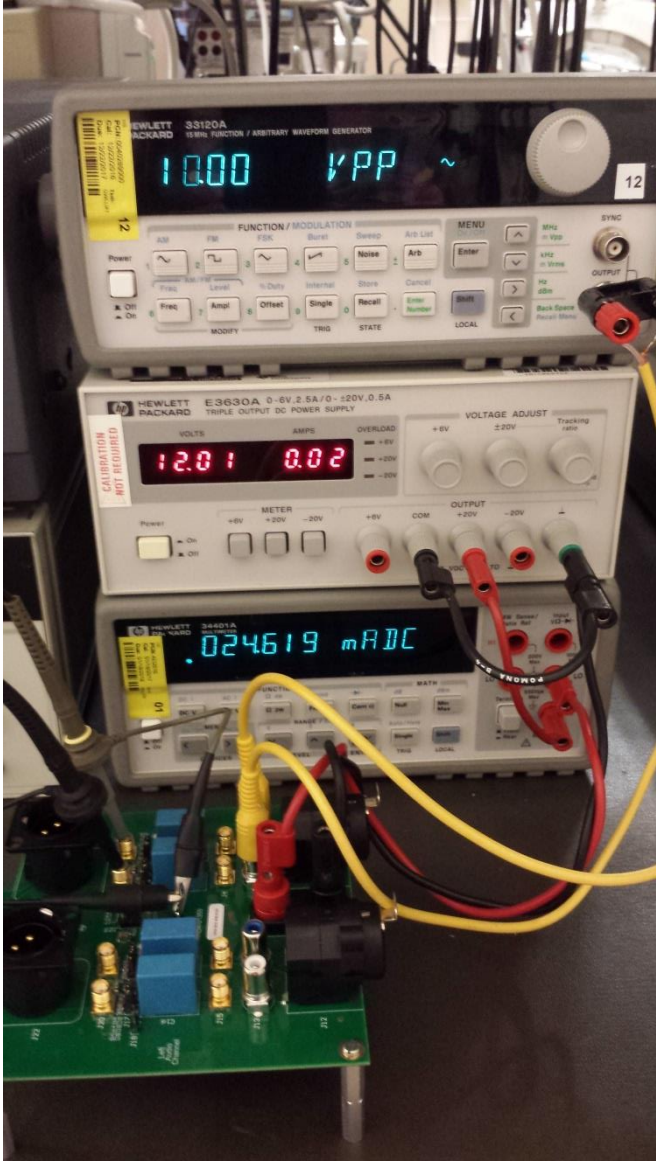


Figure 2 EVM and Instrument Set-up



Figure 3 Close Up of Connections

Example: Table 1

The connection of the BNC plug to the RCA cables should be similar to figure 4. Note that the center conductor of the lower RCA cable is connected to the red screw terminal, which is connected to the center conductor of the BNC plug. Both cable shields and the center conductor of the upper RCA cable are connected to the black screw terminal, which is connected to the shield of the BNC plug.

Graphs of Typical Oscilloscope Waveforms

The oscilloscope output for the two sides of each differential output should look similar to figure 5.

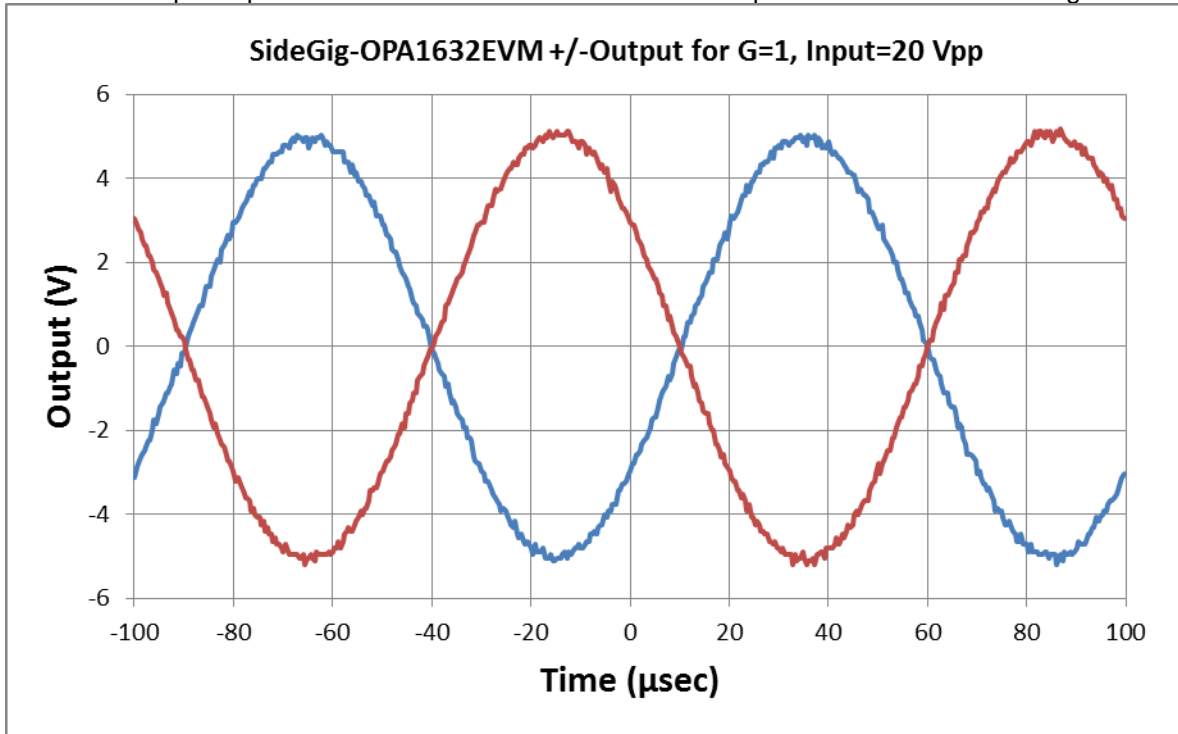


Figure 4: Typical Oscilloscope Output

The chart title in figure 5 states "Input=20 Vpp," but the output amplitude of the function generator was specified in step 7 of section 2.1 as **10 Vpp**. This discrepancy is due to the signal or function generator expecting a 50 Ω termination; whereas, the input impedance of the AUIDO-OPA1632EVM is 10 k Ω . The expected 6 dB attenuation at the receiver does not occur in this case. The AUIDO-OPA1632EVM input signal is a single-ended 20 Vpp sinewave.

8. EQUIPMENT SHUTDOWN

8.1. Specify power down sequence as needed if applicable.

9. MATERIAL DISPOSITION & TRANSFER

9.1. CONFORMING MATERIAL

On the ESD bag, in text clearly visible and readable to the naked eye, add

For evaluation only; not FCC approved for resale.

This can be included on the label below or added as a separate label.

Units that have passed this test procedure shall be packaged into anti-static ESD approved bags, labeled per table below and shipped per the P.O.

Label 1 Assembly Number + Dash Number	Label 2 IC Number
TIDA-01359	AUIDO-OPA1632EVM

9.2. NON-CONFORMING MATERIAL

If yield loss is 2% or less, scrap non-conforming units and adjust P.O. to reflect total amount shipped. If yield loss approaches, or exceeds 5%, contact EVM coordinator for assistance.

Change History:

Date	Changes	Reason	By
12/6/2017	Reformatted into new template	Template Changed again	Loren Siebert

STANDARD TERMS FOR EVALUATION MODULES

1. *Delivery:* TI delivers TI evaluation boards, kits, or modules, including any accompanying demonstration software, components, and/or documentation which may be provided together or separately (collectively, an "EVM" or "EVMs") to the User ("User") in accordance with the terms set forth herein. User's acceptance of the EVM is expressly subject to the following terms.
 - 1.1 EVMs are intended solely for product or software developers for use in a research and development setting to facilitate feasibility evaluation, experimentation, or scientific analysis of TI semiconductor products. EVMs have no direct function and are not finished products. EVMs shall not be directly or indirectly assembled as a part or subassembly in any finished product. For clarification, any software or software tools provided with the EVM ("Software") shall not be subject to the terms and conditions set forth herein but rather shall be subject to the applicable terms that accompany such Software
 - 1.2 EVMs are not intended for consumer or household use. EVMs may not be sold, sublicensed, leased, rented, loaned, assigned, or otherwise distributed for commercial purposes by Users, in whole or in part, or used in any finished product or production system.
2. *Limited Warranty and Related Remedies/Disclaimers:*
 - 2.1 These terms do not apply to Software. The warranty, if any, for Software is covered in the applicable Software License Agreement.
 - 2.2 TI warrants that the TI EVM will conform to TI's published specifications for ninety (90) days after the date TI delivers such EVM to User. Notwithstanding the foregoing, TI shall not be liable for a nonconforming EVM if (a) the nonconformity was caused by neglect, misuse or mistreatment by an entity other than TI, including improper installation or testing, or for any EVMs that have been altered or modified in any way by an entity other than TI, (b) the nonconformity resulted from User's design, specifications or instructions for such EVMs or improper system design, or (c) User has not paid on time. Testing and other quality control techniques are used to the extent TI deems necessary. TI does not test all parameters of each EVM. User's claims against TI under this Section 2 are void if User fails to notify TI of any apparent defects in the EVMs within ten (10) business days after delivery, or of any hidden defects with ten (10) business days after the defect has been detected.
 - 2.3 TI's sole liability shall be at its option to repair or replace EVMs that fail to conform to the warranty set forth above, or credit User's account for such EVM. TI's liability under this warranty shall be limited to EVMs that are returned during the warranty period to the address designated by TI and that are determined by TI not to conform to such warranty. If TI elects to repair or replace such EVM, TI shall have a reasonable time to repair such EVM or provide replacements. Repaired EVMs shall be warranted for the remainder of the original warranty period. Replaced EVMs shall be warranted for a new full ninety (90) day warranty period.
3. *Regulatory Notices:*
 - 3.1 *United States*
 - 3.1.1 *Notice applicable to EVMs not FCC-Approved:*

FCC NOTICE: This kit is designed to allow product developers to evaluate electronic components, circuitry, or software associated with the kit to determine whether to incorporate such items in a finished product and software developers to write software applications for use with the end product. This kit is not a finished product and when assembled may not be resold or otherwise marketed unless all required FCC equipment authorizations are first obtained. Operation is subject to the condition that this product not cause harmful interference to licensed radio stations and that this product accept harmful interference. Unless the assembled kit is designed to operate under part 15, part 18 or part 95 of this chapter, the operator of the kit must operate under the authority of an FCC license holder or must secure an experimental authorization under part 5 of this chapter.
 - 3.1.2 *For EVMs annotated as FCC – FEDERAL COMMUNICATIONS COMMISSION Part 15 Compliant:*

CAUTION

This device complies with part 15 of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

FCC Interference Statement for Class A EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

FCC Interference Statement for Class B EVM devices

NOTE: This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

3.2 Canada

3.2.1 For EVMs issued with an Industry Canada Certificate of Conformance to RSS-210 or RSS-247

Concerning EVMs Including Radio Transmitters:

This device complies with Industry Canada license-exempt RSSs. Operation is subject to the following two conditions:

(1) this device may not cause interference, and (2) this device must accept any interference, including interference that may cause undesired operation of the device.

Concernant les EVMs avec appareils radio:

Le présent appareil est conforme aux CNR d'Industrie Canada applicables aux appareils radio exempts de licence. L'exploitation est autorisée aux deux conditions suivantes: (1) l'appareil ne doit pas produire de brouillage, et (2) l'utilisateur de l'appareil doit accepter tout brouillage radioélectrique subi, même si le brouillage est susceptible d'en compromettre le fonctionnement.

Concerning EVMs Including Detachable Antennas:

Under Industry Canada regulations, this radio transmitter may only operate using an antenna of a type and maximum (or lesser) gain approved for the transmitter by Industry Canada. To reduce potential radio interference to other users, the antenna type and its gain should be so chosen that the equivalent isotropically radiated power (e.i.r.p.) is not more than that necessary for successful communication. This radio transmitter has been approved by Industry Canada to operate with the antenna types listed in the user guide with the maximum permissible gain and required antenna impedance for each antenna type indicated. Antenna types not included in this list, having a gain greater than the maximum gain indicated for that type, are strictly prohibited for use with this device.

Concernant les EVMs avec antennes détachables

Conformément à la réglementation d'Industrie Canada, le présent émetteur radio peut fonctionner avec une antenne d'un type et d'un gain maximal (ou inférieur) approuvé pour l'émetteur par Industrie Canada. Dans le but de réduire les risques de brouillage radioélectrique à l'intention des autres utilisateurs, il faut choisir le type d'antenne et son gain de sorte que la puissance isotrope rayonnée équivalente (p.i.r.e.) ne dépasse pas l'intensité nécessaire à l'établissement d'une communication satisfaisante. Le présent émetteur radio a été approuvé par Industrie Canada pour fonctionner avec les types d'antenne énumérés dans le manuel d'usage et ayant un gain admissible maximal et l'impédance requise pour chaque type d'antenne. Les types d'antenne non inclus dans cette liste, ou dont le gain est supérieur au gain maximal indiqué, sont strictement interdits pour l'exploitation de l'émetteur.

3.3 Japan

3.3.1 *Notice for EVMs delivered in Japan:* Please see http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page 日本国内に輸入される評価用キット、ボードについては、次のところをご覧ください。
http://www.tij.co.jp/lstds/ti_ja/general/eStore/notice_01.page

3.3.2 *Notice for Users of EVMs Considered "Radio Frequency Products" in Japan:* EVMs entering Japan may not be certified by TI as conforming to Technical Regulations of Radio Law of Japan.

If User uses EVMs in Japan, not certified to Technical Regulations of Radio Law of Japan, User is required to follow the instructions set forth by Radio Law of Japan, which includes, but is not limited to, the instructions below with respect to EVMs (which for the avoidance of doubt are stated strictly for convenience and should be verified by User):

1. Use EVMs in a shielded room or any other test facility as defined in the notification #173 issued by Ministry of Internal Affairs and Communications on March 28, 2006, based on Sub-section 1.1 of Article 6 of the Ministry's Rule for Enforcement of Radio Law of Japan,
2. Use EVMs only after User obtains the license of Test Radio Station as provided in Radio Law of Japan with respect to EVMs, or
3. Use of EVMs only after User obtains the Technical Regulations Conformity Certification as provided in Radio Law of Japan with respect to EVMs. Also, do not transfer EVMs, unless User gives the same notice above to the transferee. Please note that if User does not follow the instructions above, User will be subject to penalties of Radio Law of Japan.

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3.4 *European Union*

3.4.1 *For EVMs subject to EU Directive 2014/30/EU (Electromagnetic Compatibility Directive):*

This is a class A product intended for use in environments other than domestic environments that are connected to a low-voltage power-supply network that supplies buildings used for domestic purposes. In a domestic environment this product may cause radio interference in which case the user may be required to take adequate measures.

4 *EVM Use Restrictions and Warnings:*

4.1 EVMS ARE NOT FOR USE IN FUNCTIONAL SAFETY AND/OR SAFETY CRITICAL EVALUATIONS, INCLUDING BUT NOT LIMITED TO EVALUATIONS OF LIFE SUPPORT APPLICATIONS.

4.2 User must read and apply the user guide and other available documentation provided by TI regarding the EVM prior to handling or using the EVM, including without limitation any warning or restriction notices. The notices contain important safety information related to, for example, temperatures and voltages.

4.3 *Safety-Related Warnings and Restrictions:*

4.3.1 User shall operate the EVM within TI's recommended specifications and environmental considerations stated in the user guide, other available documentation provided by TI, and any other applicable requirements and employ reasonable and customary safeguards. Exceeding the specified performance ratings and specifications (including but not limited to input and output voltage, current, power, and environmental ranges) for the EVM may cause personal injury or death, or property damage. If there are questions concerning performance ratings and specifications, User should contact a TI field representative prior to connecting interface electronics including input power and intended loads. Any loads applied outside of the specified output range may also result in unintended and/or inaccurate operation and/or possible permanent damage to the EVM and/or interface electronics. Please consult the EVM user guide prior to connecting any load to the EVM output. If there is uncertainty as to the load specification, please contact a TI field representative. During normal operation, even with the inputs and outputs kept within the specified allowable ranges, some circuit components may have elevated case temperatures. These components include but are not limited to linear regulators, switching transistors, pass transistors, current sense resistors, and heat sinks, which can be identified using the information in the associated documentation. When working with the EVM, please be aware that the EVM may become very warm.

4.3.2 EVMs are intended solely for use by technically qualified, professional electronics experts who are familiar with the dangers and application risks associated with handling electrical mechanical components, systems, and subsystems. User assumes all responsibility and liability for proper and safe handling and use of the EVM by User or its employees, affiliates, contractors or designees. User assumes all responsibility and liability to ensure that any interfaces (electronic and/or mechanical) between the EVM and any human body are designed with suitable isolation and means to safely limit accessible leakage currents to minimize the risk of electrical shock hazard. User assumes all responsibility and liability for any improper or unsafe handling or use of the EVM by User or its employees, affiliates, contractors or designees.

4.4 User assumes all responsibility and liability to determine whether the EVM is subject to any applicable international, federal, state, or local laws and regulations related to User's handling and use of the EVM and, if applicable, User assumes all responsibility and liability for compliance in all respects with such laws and regulations. User assumes all responsibility and liability for proper disposal and recycling of the EVM consistent with all applicable international, federal, state, and local requirements.

5. *Accuracy of Information:* To the extent TI provides information on the availability and function of EVMs, TI attempts to be as accurate as possible. However, TI does not warrant the accuracy of EVM descriptions, EVM availability or other information on its websites as accurate, complete, reliable, current, or error-free.

6. *Disclaimers:*
- 6.1 EXCEPT AS SET FORTH ABOVE, EVMS AND ANY MATERIALS PROVIDED WITH THE EVM (INCLUDING, BUT NOT LIMITED TO, REFERENCE DESIGNS AND THE DESIGN OF THE EVM ITSELF) ARE PROVIDED "AS IS" AND "WITH ALL FAULTS." TI DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, REGARDING SUCH ITEMS, INCLUDING BUT NOT LIMITED TO ANY EPIDEMIC FAILURE WARRANTY OR IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR NON-INFRINGEMENT OF ANY THIRD PARTY PATENTS, COPYRIGHTS, TRADE SECRETS OR OTHER INTELLECTUAL PROPERTY RIGHTS.
- 6.2 EXCEPT FOR THE LIMITED RIGHT TO USE THE EVM SET FORTH HEREIN, NOTHING IN THESE TERMS SHALL BE CONSTRUED AS GRANTING OR CONFERRING ANY RIGHTS BY LICENSE, PATENT, OR ANY OTHER INDUSTRIAL OR INTELLECTUAL PROPERTY RIGHT OF TI, ITS SUPPLIERS/LICENSORS OR ANY OTHER THIRD PARTY, TO USE THE EVM IN ANY FINISHED END-USER OR READY-TO-USE FINAL PRODUCT, OR FOR ANY INVENTION, DISCOVERY OR IMPROVEMENT, REGARDLESS OF WHEN MADE, CONCEIVED OR ACQUIRED.
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8. *Limitations on Damages and Liability:*
- 8.1 *General Limitations.* IN NO EVENT SHALL TI BE LIABLE FOR ANY SPECIAL, COLLATERAL, INDIRECT, PUNITIVE, INCIDENTAL, CONSEQUENTIAL, OR EXEMPLARY DAMAGES IN CONNECTION WITH OR ARISING OUT OF THESE TERMS OR THE USE OF THE EVMS , REGARDLESS OF WHETHER TI HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. EXCLUDED DAMAGES INCLUDE, BUT ARE NOT LIMITED TO, COST OF REMOVAL OR REINSTALLATION, ANCILLARY COSTS TO THE PROCUREMENT OF SUBSTITUTE GOODS OR SERVICES, RETESTING, OUTSIDE COMPUTER TIME, LABOR COSTS, LOSS OF GOODWILL, LOSS OF PROFITS, LOSS OF SAVINGS, LOSS OF USE, LOSS OF DATA, OR BUSINESS INTERRUPTION. NO CLAIM, SUIT OR ACTION SHALL BE BROUGHT AGAINST TI MORE THAN TWELVE (12) MONTHS AFTER THE EVENT THAT GAVE RISE TO THE CAUSE OF ACTION HAS OCCURRED.
- 8.2 *Specific Limitations.* IN NO EVENT SHALL TI'S AGGREGATE LIABILITY FROM ANY USE OF AN EVM PROVIDED HEREUNDER, INCLUDING FROM ANY WARRANTY, INDEMNITY OR OTHER OBLIGATION ARISING OUT OF OR IN CONNECTION WITH THESE TERMS, , EXCEED THE TOTAL AMOUNT PAID TO TI BY USER FOR THE PARTICULAR EVM(S) AT ISSUE DURING THE PRIOR TWELVE (12) MONTHS WITH RESPECT TO WHICH LOSSES OR DAMAGES ARE CLAIMED. THE EXISTENCE OF MORE THAN ONE CLAIM SHALL NOT ENLARGE OR EXTEND THIS LIMIT.
9. *Return Policy.* Except as otherwise provided, TI does not offer any refunds, returns, or exchanges. Furthermore, no return of EVM(s) will be accepted if the package has been opened and no return of the EVM(s) will be accepted if they are damaged or otherwise not in a resalable condition. If User feels it has been incorrectly charged for the EVM(s) it ordered or that delivery violates the applicable order, User should contact TI. All refunds will be made in full within thirty (30) working days from the return of the components(s), excluding any postage or packaging costs.
10. *Governing Law:* These terms and conditions shall be governed by and interpreted in accordance with the laws of the State of Texas, without reference to conflict-of-laws principles. User agrees that non-exclusive jurisdiction for any dispute arising out of or relating to these terms and conditions lies within courts located in the State of Texas and consents to venue in Dallas County, Texas. Notwithstanding the foregoing, any judgment may be enforced in any United States or foreign court, and TI may seek injunctive relief in any United States or foreign court.

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