

# Conversion latency in delta-sigma converters

By **Bonnie C. Baker** (Email: [bonnie@ti.com](mailto:bonnie@ti.com))  
*Senior Applications Engineer*

Small-signal sensors often generate slow-moving dc signals. For these types of sensors, the delta-sigma ( $\Delta\Sigma$ ) analog-to-digital converter (ADC) eliminates most of the analog input circuitry by providing a complete high-resolution, low-noise solution. Some systems have multiple sensors generating low-frequency signals. This situation may require a high-resolution, low-noise ADC with a multiplexer at its input. An example of a multiplexed sensor system is an automotive diagnostic application where numerous small-signal sensors monitor temperature, tire pressure, air-bag readiness, etc. (see Figure 1). Examples of other sensor-input multiplexed systems are found in industrial-control, medical, avionics, and process-control applications. Even though the sensors at the input of the multiplexer in these systems present low-frequency (nearly dc) signals, switching from channel to channel creates the need for an ADC that is capable of a high-speed response.

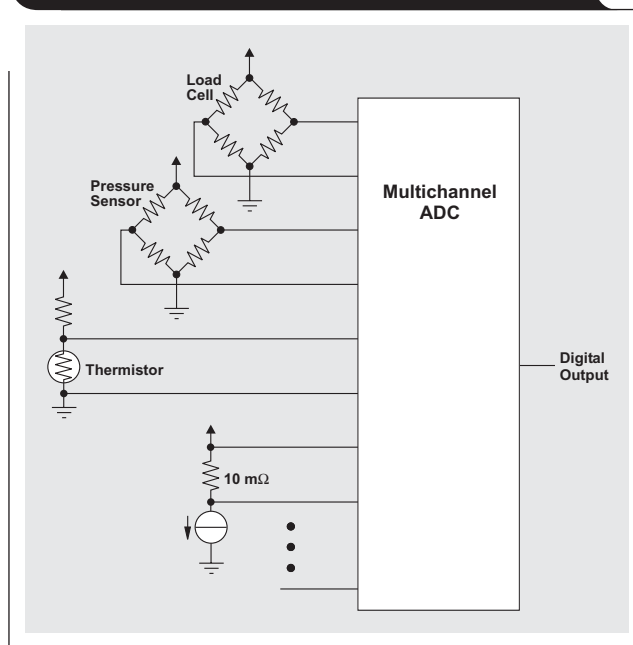
There are two common units of measure that describe the latency of an ADC: cycles and seconds. Cycle latency is the number of complete data cycles between the conversion initiation and the availability of the corresponding output data. Latency time, measured in seconds, tells the user how fast fully settled conversions can be performed.

In the system in Figure 1, the multiple-channel ADC must have high resolution, low noise, zero-cycle latency, and low latency time. (Zero latency or 0-cycle latency is sometimes called no latency.)

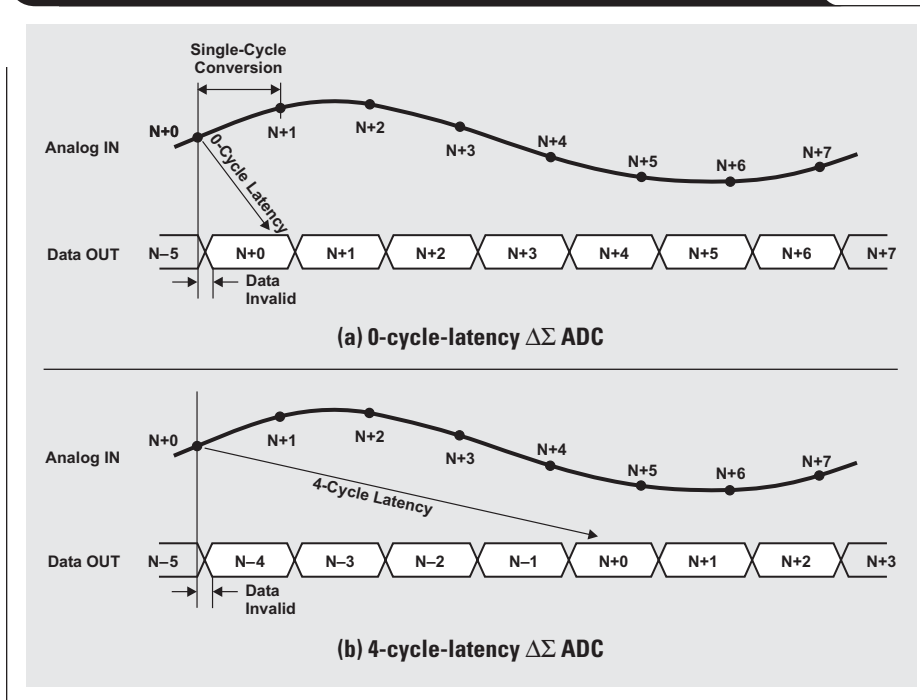
## ADC cycle latency

For ADCs, cycle latency is the number of *complete* data cycles between the initiation of the input-signal conversion and the availability of the corresponding output data (see Figure 2). The unit of measure for this definition of latency is N-cycle latency, where N is a whole number. Figure 2 shows the timing diagrams for a 0-cycle-latency (or zero-latency) ADC and a 4-cycle-latency ADC. In Figure 2(a), with 0-cycle latency, the sampling period of N+0 is initiated. The output data of N+0 is acquired before the sampling period of N+1 is initiated. In Figure 2(b), with 4-cycle latency, the sampling period of N+0 is

**Figure 1. Example multiplexed sensor system**



**Figure 2. Comparison of cycle-latency behavior of two  $\Delta\Sigma$  ADCs**



initiated. The output data of N+0 is presented after the completion of four conversion cycles.

Figure 3 shows zero-latency ADC behavior graphically. In Figure 3, the input signal is first acquired at  $t_0$ . The  $\Delta\Sigma$  converter continues to acquire input samples through the sampling period and continually modulates the signal into a noise-shaped representation. The digital low-pass/decimation filter accumulates the noise-shaped signal and generates the output code at the end of the  $t_0$  period. A  $\Delta\Sigma$  converter has zero latency if data is available before a new sampling period is initiated. The output code represents the oversampled, filtered-input signal. At  $t_1$  the converter initiates the next sampling period.

The successive approximation register (SAR) ADCs are capable of zero latency as are many  $\Delta\Sigma$  converters. The better choice for the application shown in Figure 1 is a high-resolution, zero-latency  $\Delta\Sigma$  ADC. Some data sheets for  $\Delta\Sigma$  ADCs claim single-cycle conversions. This is another way of saying that a converter has zero latency.

Texas Instruments (TI) offers numerous multiplexed, zero-latency  $\Delta\Sigma$  ADCs that provide low-noise, high-resolution solutions (see Figure 4). These  $\Delta\Sigma$  converters are capable of masking the filter action and providing a fully settled signal before the end of one cycle. As an example, TI's 16-channel, 24-bit ADS1258 has an internal, fifth-order, sinc digital filter followed by a programmable, first-order averaging filter. When the converter is configured in its auto-scan mode, the cycle latency is zero. In the auto-scan mode, the ADS1258 scans through the selected channels automatically, with break-before-make switching.

### ADC latency time

Latency time is typically viewed as the time required for an ideal step input to converge, within an error margin, to a final digital output value. This error band can be expressed as a predefined percentage of the total output-voltage step. The latency time of a conversion is the time between the beginning of the signal acquisition and the time when data is available to download from the converter. In contrast to the cycle-latency specification, the latency time (or settling time) is never equal to zero.

Figure 5 compares the latency-time performance of various multiplexed  $\Delta\Sigma$  ADCs. The latency time of a zero-latency  $\Delta\Sigma$  ADC varies from device to device, depending on the system clock and the order of the converter's digital filter. A requirement for larger applications is that the multiplexed ADC must quickly cycle through the channels. The latency time for these types of applications can be critical.

Figure 3. Typical input and output of zero-latency  $\Delta\Sigma$  ADC

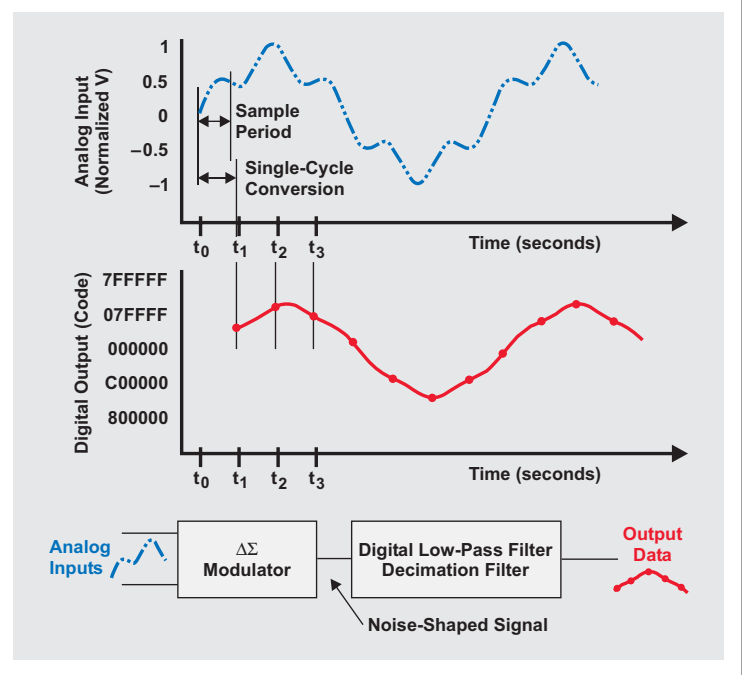


Figure 4. TI's multiplexed zero-latency  $\Delta\Sigma$  ADCs

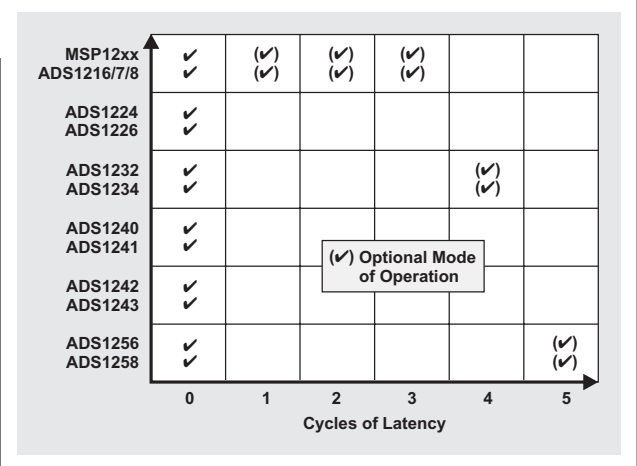
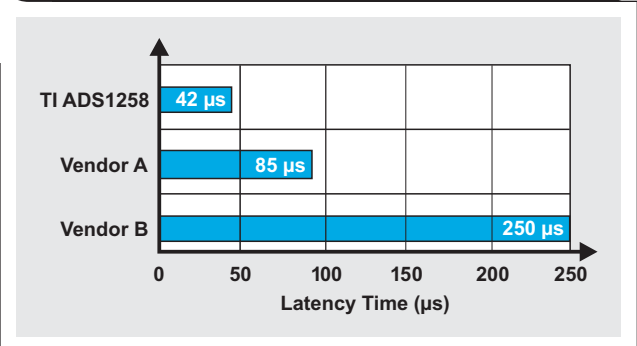


Figure 5. Latency-time comparison of  $\Delta\Sigma$  ADCs



When the ADS1258 (Figure 6) is configured in its auto-scan mode (zero latency), the output data is fully settled at the end of each conversion. The minimum latency time in the ADS1258's auto-scan mode is 42  $\mu$ s.

It is possible to reduce the throughput time of a zero-latency  $\Delta\Sigma$  ADC if the intermediate or masked digital filter results are available. In this mode, the digital output results are not necessarily fully settled. For these devices the throughput time is always less than the latency time. Reduction of throughput time best suits sensors that produce small voltage changes at a slow rate (such as temperature sensors, pressure sensors, or load cells). With these types of sensors it might be advantageous to acquire several conversions and perform post-processing on the data.

When the ADS1258 is configured in its fixed-channel mode, the intermediate results from the fifth-order digital filter are available to the user. In the ADS1258 fixed-channel mode, the converter is no longer automatically cycling from channel to channel, and the output data may

or may not be fully settled. The minimum throughput time of the ADS1258 in fixed-channel mode is 8  $\mu$ s ( $\frac{1}{5}$  of the fully settled latency time).

### Conclusion

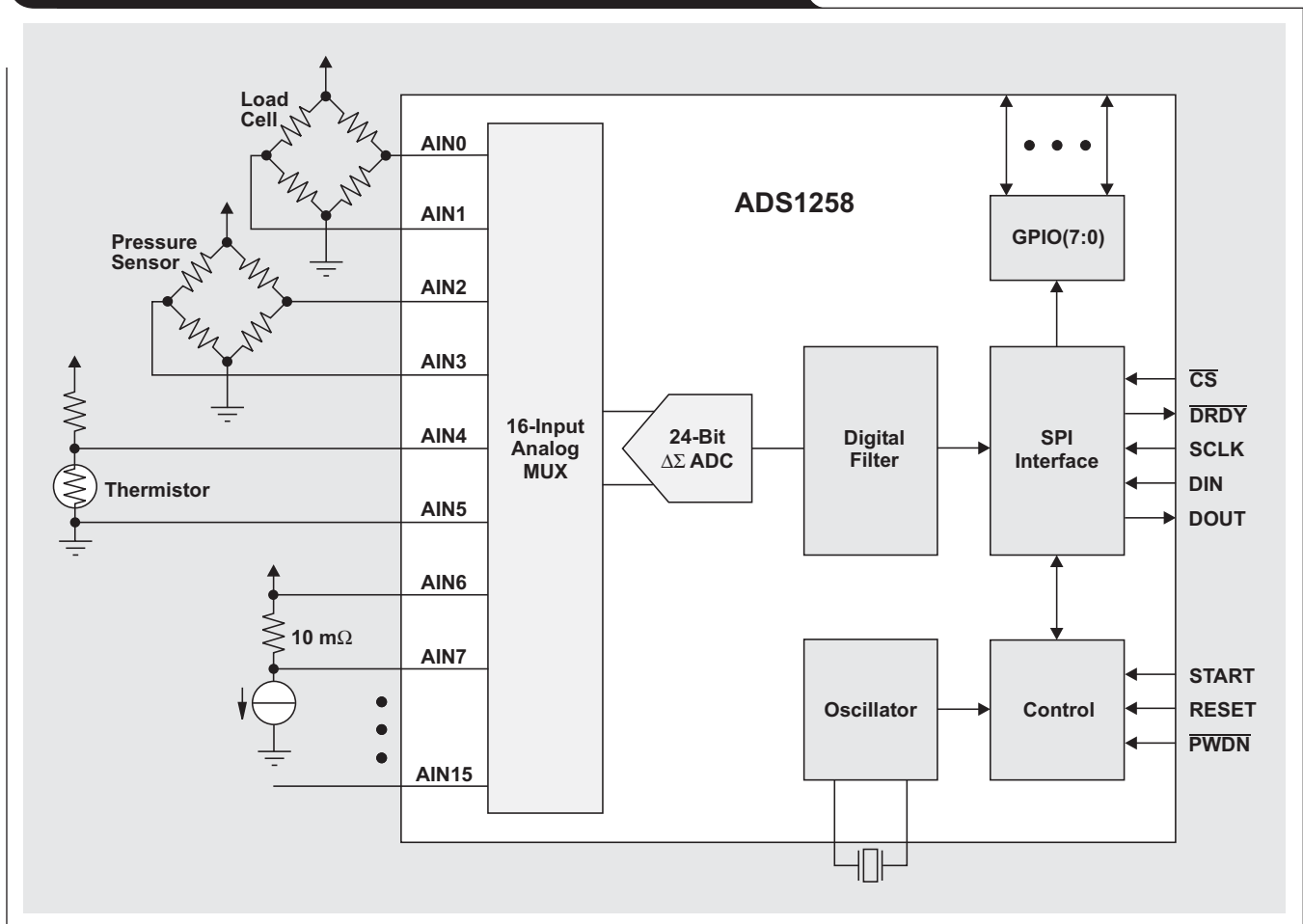
The economy and efficiency of using multiplexed  $\Delta\Sigma$  ADCs for applications with multiple sensors must be weighed against possible problems caused by ADC conversion latency and any latency introduced by external processing. The TI ADS1258 offers 16-channel, 24-bit conversions with low noise and zero latency. The device's single-cycle, low-latency-time capability provides fully settled data at the end of each conversion cycle. In auto-scan mode, the ADS1258 can complete a conversion for all 16 channels in under 700  $\mu$ s. Cycle latency and the total conversion time must be evaluated for each ADC considered to be sure the device will perform as intended.

### Related Web sites

[dataconverter.ti.com](http://dataconverter.ti.com)

[www.ti.com/sc/device/ADS1258](http://www.ti.com/sc/device/ADS1258)

**Figure 6. The ADS1258, a 16-channel, zero-latency, 24-bit  $\Delta\Sigma$  ADC**



## IMPORTANT NOTICE

Texas Instruments Incorporated and its subsidiaries (TI) reserve the right to make corrections, modifications, enhancements, improvements, and other changes to its products and services at any time and to discontinue any product or service without notice. Customers should obtain the latest relevant information before placing orders and should verify that such information is current and complete. All products are sold subject to TI's terms and conditions of sale supplied at the time of order acknowledgment.

TI warrants performance of its hardware products to the specifications applicable at the time of sale in accordance with TI's standard warranty. Testing and other quality control techniques are used to the extent TI deems necessary to support this warranty. Except where mandated by government requirements, testing of all parameters of each product is not necessarily performed.

TI assumes no liability for applications assistance or customer product design. Customers are responsible for their products and applications using TI components. To minimize the risks associated with customer products and applications, customers should provide adequate design and operating safeguards.

TI does not warrant or represent that any license, either express or implied, is granted under any TI patent right, copyright, mask work right, or other TI intellectual property right relating to any combination, machine, or process in which TI products or services are used. Information published by TI regarding third-party products or services does not constitute a license from TI to use such products or services or a warranty or endorsement thereof. Use of such information may require a license from a third party under the patents or other intellectual property of the third party, or a license from TI under the patents or other intellectual property of TI.

Reproduction of information in TI data books or data sheets is permissible only if reproduction is without alteration and is accompanied by all associated warranties, conditions, limitations, and notices. Reproduction of this information with alteration is an unfair and deceptive business practice. TI is not responsible or liable for such altered documentation.

Resale of TI products or services with statements different from or beyond the parameters stated by TI for that product or service voids all express and any implied warranties for the associated TI product or service and is an unfair and deceptive business practice. TI is not responsible or liable for any such statements.

Following are URLs where you can obtain information on other Texas Instruments products and application solutions:

### Products

Amplifiers	<a href="http://amplifier.ti.com">amplifier.ti.com</a>
Data Converters	<a href="http://dataconverter.ti.com">dataconverter.ti.com</a>
DSP	<a href="http://dsp.ti.com">dsp.ti.com</a>
Interface	<a href="http://interface.ti.com">interface.ti.com</a>
Logic	<a href="http://logic.ti.com">logic.ti.com</a>
Power Management	<a href="http://power.ti.com">power.ti.com</a>
Microcontrollers	<a href="http://microcontroller.ti.com">microcontroller.ti.com</a>

### Applications

Audio	<a href="http://www.ti.com/audio">www.ti.com/audio</a>
Automotive	<a href="http://www.ti.com/automotive">www.ti.com/automotive</a>
Broadband	<a href="http://www.ti.com/broadband">www.ti.com/broadband</a>
Digital control	<a href="http://www.ti.com/digitalcontrol">www.ti.com/digitalcontrol</a>
Military	<a href="http://www.ti.com/military">www.ti.com/military</a>
Optical Networking	<a href="http://www.ti.com/opticalnetwork">www.ti.com/opticalnetwork</a>
Security	<a href="http://www.ti.com/security">www.ti.com/security</a>
Telephony	<a href="http://www.ti.com/telephony">www.ti.com/telephony</a>
Video & Imaging	<a href="http://www.ti.com/video">www.ti.com/video</a>
Wireless	<a href="http://www.ti.com/wireless">www.ti.com/wireless</a>

## TI Worldwide Technical Support

### Internet

**TI Semiconductor Product Information Center Home Page**  
[support.ti.com](http://support.ti.com)

**TI Semiconductor KnowledgeBase Home Page**  
[support.ti.com/sc/knowledgebase](http://support.ti.com/sc/knowledgebase)

### Product Information Centers

#### Americas

Phone	+1(972) 644-5580	Fax	+1(972) 927-6377
Internet/Email	<a href="http://support.ti.com/sc/pic/americas.htm">support.ti.com/sc/pic/americas.htm</a>		

#### Europe, Middle East, and Africa

Phone			
Belgium (English)	+32 (0) 27 45 54 32	Netherlands (English)	+31 (0) 546 87 95 45
Finland (English)	+358 (0) 9 25173948	Russia	+7 (4) 95 98 10 701
France	+33 (0) 1 30 70 11 64	Spain	+34 902 35 40 28
Germany	+49 (0) 8161 80 33 11	Sweden (English)	+46 (0) 8587 555 22
Israel (English)	180 949 0107	United Kingdom	+44 (0) 1604 66 33 99
Italy	800 79 11 37		
Fax	+(49) (0) 8161 80 2045		
Internet	<a href="http://support.ti.com/sc/pic/euro.htm">support.ti.com/sc/pic/euro.htm</a>		

#### Japan

Fax			
International	+81-3-3344-5317	Domestic	0120-81-0036
Internet/Email			
International	<a href="http://support.ti.com/sc/pic/japan.htm">support.ti.com/sc/pic/japan.htm</a>		
Domestic	<a href="http://www.tij.co.jp/pic">www.tij.co.jp/pic</a>		

#### Asia

Phone			
International	+886-2-23786800		
Domestic	Toll-Free Number		
Australia	1-800-999-084	Malaysia	1-800-80-3973
China	800-820-8682	New Zealand	0800-446-934
Hong Kong	800-96-5941	Philippines	1-800-765-7404
India	+91-80-41381665 (Toll)	Singapore	800-886-1028
Indonesia	001-803-8861-1006	Taiwan	0800-006800
Korea	080-551-2804	Thailand	001-800-886-0010
Fax	+886-2-2378-6808	Email	<a href="mailto:tiasia@ti.com">tiasia@ti.com</a>
Internet	<a href="http://support.ti.com/sc/pic/asia.htm">support.ti.com/sc/pic/asia.htm</a>		
			<a href="mailto:ti-china@ti.com">ti-china@ti.com</a>

### C010307

**Safe Harbor Statement:** This publication may contain forward-looking statements that involve a number of risks and uncertainties. These "forward-looking statements" are intended to qualify for the safe harbor from liability established by the Private Securities Litigation Reform Act of 1995. These forward-looking statements generally can be identified by phrases such as "TI or its management believes," "expects," "anticipates," "foresees," "forecasts," "estimates" or other words or phrases of similar import. Similarly, such statements herein that describe the company's products, business strategy, outlook, objectives, plans, intentions or goals also are forward-looking statements. All such forward-looking statements are subject to certain risks and uncertainties that could cause actual results to differ materially from those in forward-looking statements. Please refer to TI's most recent Form 10-K for more information on the risks and uncertainties that could materially affect future results of operations. We disclaim any intention or obligation to update any forward-looking statements as a result of developments occurring after the date of this publication.

**Trademarks:** All trademarks are the property of their respective owners.

Mailing Address: Texas Instruments  
Post Office Box 655303  
Dallas, Texas 75265

© 2007 Texas Instruments Incorporated